

## CTTA Control Equipment Emissions - RTO Burners

Regenerative Thermal Oxidizers for Mixer #20, #21 and #5 and Associated Roller Dies

Annual Hours of Operation:	8,760	hr/yr
Burner Capacity (Fuel Input): <sup>1</sup>	14.95	MMBtu/hr
	0.01	MMscf/hr
	128.43	MMscf/yr
	10.70	MMscf/mo
Fuel:	Natural Gas	
Natural Gas Heating Value:	1,020	MMBtu/MMscf
Mass Conversion:	2.20	Lbs/kg
GWP of CO <sub>2</sub> :	1	lbs CO <sub>2</sub> e/lb CO <sub>2</sub>
GWP of N <sub>2</sub> O:	310	lbs CO <sub>2</sub> e/lb N <sub>2</sub> O
GWP of CH <sub>4</sub> :	21	lbs CO <sub>2</sub> e/lb CH <sub>4</sub>

RTO	Burner Capacity (MMBtu/hr)	Flow Rate (dscf)	Potential Flow Rate (dscf)	Potential Burner Capacity (MMBtu/hr)
19,20&21	4.8	22000	58000	12.655
5&6	2.3	24000	24000	2.300
<b>Total Burner Capacity</b>				14.95

### RTO Emissions

Pollutant	Natural Gas Emission Factor (lb/MMscf)	Potential Emissions (lb/hr)	Potential Emissions (lb/yr)	Potential Emissions (tpy)	Emission Factor Source
NO <sub>x</sub>	100.0	1.47	12,843	6.42	AP-42, Table 1.4-1 (7/98)
CO	84	1.23	10,788	5.39	AP-42, Table 1.4-1 (7/98)
PM <sub>10</sub>	7.6	0.11	976	0.49	AP-42, Table 1.4-2 (7/98)
PM <sub>2.5</sub>	7.6	0.11	976	0.49	AP-42, Table 1.4-2 (7/98)
SO <sub>2</sub>	0.60	0.01	77	0.04	AP-42, Table 1.4-2 (7/98)
VOM <sup>2</sup>	5.5	0.08	706	0.35	AP-42, Table 1.4-2 (7/98)
Total HAPs	1.89	0.03	242	0.12	AP-42, Tables 1.4-3 and 1.4-4 (7/98)
CO <sub>2</sub>	119,227	1,748	15,312,683	7,656	40 CFR Part 98 Subpart C, Table C-1 <sup>3</sup>
N <sub>2</sub> O	0.22	0.00	29	0.01	40 CFR Part 98 Subpart C, Table C-2 <sup>4</sup>
CH <sub>4</sub>	2.25	0.03	289	0.14	40 CFR Part 98 Subpart C, Table C-2 <sup>5</sup>
GHG (CO <sub>2</sub> e)	-	1,749.74	15,327,702	7,664	40 CFR Part 98 Subpart A, Table A-1 <sup>6</sup>

Notes:

<sup>1</sup> The RTO for Mixers #19, #20 and #21 currently uses one burner at 4.8 MMBtu/hr but will be increased by 12.66 MMBtu/hr. The RTO for Mixers #5 and #6 uses one burner at 2.3 MMBtu/hr (unchanged).

<sup>2</sup> VOM emissions from natural gas burning are included in the emissions guarantee and as such are included in the ppm limit on the RTO-Controlled VOM spreadsheet

<sup>3</sup> Table C-1 provides emission factor as 53.02 kg/MMBtu, the factor was modified to lb/MMscf

<sup>4</sup> Table C-2 provides emission factor as 1.00E-04 kg/MMBtu, the factor was modified to lb/MMscf

<sup>5</sup> Table C-2 provides emission factor as 1.00E-03 kg/MMBtu, the factor was modified to lb/MMscf

<sup>6</sup> Table A-1 Provides global warming potentials for Greenhouse Gas pollutants over a 100-year time horizon